

# POWER MIG® 255XT

## POWER MIG®. The Professional's Choice™.

The POWER MIG® 255XT sets the standard for MIG and flux-cored welding in light industrial job shop fabrication, maintenance or repair work. Diamond Core Technology™ delivers a wide voltage sweet spot across the welding range, low spatter levels and a forgiving arc on steel, stainless and aluminum – even for demanding out-of-position work.

It's Spool Gun Ready, so it's fast and easy to tackle difficult aluminum applications. Exclusive 115 volt auxiliary power means you can power lights, grinders, and chargers right where you work! And, the MAXTRAC™ drive system with a patented Split Wire Guide system and tachometer feedback ensures trouble-free wire delivery. Add the extra length 15 foot gun cable and innovative convenience features and you begin to understand why the POWER MIG® 255XT is considered The Professional's Choice™.

### Spool Gun Capable



Medium Duty



Heavy Duty



Output



Input



Processes  
MIG, Flux-Cored



### Advantage Lincoln

#### Arc Performance:

- **Diamond Core Technology™**, a patented choke design, delivers:
  - A forgiving arc, even with large stickout changes
  - Excellent out-of-position arc action
  - A wide voltage sweet spot at a given wire feed speed
  - Low spatter

#### Superb Quality:

- **MAXTRAC™** cast aluminum industrial wire drive features dual driven rolls, easy-turn numeric tension indicator, brass-to-brass gun connections and Lincoln's 100% wire-supporting split wire guide system.
- **Three-year warranty** on parts and labor (90 days warranty on gun).

#### Professional Features:

- **Digital meters** display, preset voltage and wire feed speed, and actual voltage and preset wire feed speed while welding.
- **Generous 15 ft. (4.5 m) gun and cable** assembly makes it easy to reach your work.
- **Spool Gun Ready** – The POWER MIG® 255XT has the electronics and second gas solenoid built-in to drive either the Magnum® 250LX spool gun or the Magnum® SG spool gun.
- **The most economic spool gun solution** in the 250A category – costing hundreds less.
- **115V auxiliary receptacle** (208/230V model only) to power a grinder or other auxiliary equipment in your work area.
- **Free Timer Functions** adds 4-step trigger interlock, spot mode, adjustable run-in speed for smoother arc starting, and adjustable burnback time to minimize wire sticking in puddle.

### TECHNICAL SPECIFICATIONS

Product Name	Product Number	Input Power	Rated Output Current/Voltage/Duty Cycle	Input Current @ Rated Output <sup>1</sup>	Output Range	Dimensions H x W x D inches (mm)	Net Weight lbs. (kg)
POWER MIG® 255XT One-Pak® Spool Gun Pkg.	K2702-1	208/230/1/60	250A/26V/40%	56/52A <sup>1</sup>	30-300 Amps 50-700 ipm, 1875 (1.3-17.7 m/min) Max. OCV: 40V	31.8 x 18.9 x 28.8 (808 x 480 x 735)	220 (100)
POWER MIG® 255XT Base Unit	K2701-1	208/230/1/60	250A/26V/40%	56/52A <sup>1</sup>	30-300 Amps 50-700 ipm, 1875 (1.3-17.7 m/min) Max. OCV: 40V		
	K2701-2	230/460/575/1/60		50/24/15A			

<sup>1</sup> Input current is at the rated output with the 115V auxiliary receptacle also drawing 15 amps.

# Lincoln Electric Welder Manual

**Clemens Wendtner**



## **Lincoln Electric Welder Manual:**

*Lincoln "stable-arc" Welder Instruction Manual* Lincoln Electric Company,1927      Lincoln Welding Manual ,1978  
**Technical Manual** ,1941      **Technical Manual** United States. War Department,      **Technical Manual - The Blacksmith and the Welder - June 16, 1941** Various,2021-03-22 This text contains a comprehensive treatise on blacksmithing and welding Complete with detailed illustrations helpful tips and a wealth of useful information for the smith and welder this text constitutes an invaluable reference tool for anyone occupied in the aforementioned practices and constitutes a worthy addition to collections of antiquarian metalworking literature The chapters of this book include Blacksmithing Forge Anvil Tools Procedure of Forging Heat Treating Fires Basic Shaping Operations Calculation of Stock for Bent Shapes Unit Forging Operations Safety Precautions Equipment Acetylene etcetera This text was originally published in 1941 and is proudly republished now complete with a new introduction on metalworking      **The New Lincoln "Shield-Arc", the Welder with Self-indicating Dual Continuous Control** Lincoln Electric Company,1945      Plant Engineer's Manual ,1929      **Welding Engineer** ,1928      **Journal of the American Welding Society** American Welding Society,1927      **The United States Catalog** Mary Burnham,Carol Hurd,1928      Pacific Factory Developer ,1927  
*Pocket Bulletin for American Industries* ,1926      **Mechanical Catalog** ,1935      Iron Age and Hardware, Iron and Industrial Reporter ,1925      **Factory, the Magazine of Management** ,1917      *Factory* ,1917 Vols 24 no 3 v 34 no 3 include International industrial digest      *The Oil Weekly* ,1926      Machinery Lester Gray French,1926      **Machinery** Fred Herbert Colvin,Lester Gray French,1925      *Modern Railroads* ,1948

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web the season adapts the first eight volumes chapters 1 70 of tite kubo s bleach manga series spanning twenty episodes the episodes plot covers the adventures of ichigo kurosaki after becoming a soul reaper and assuming the duties of soul reaper rukia kuchiki the arc initially ran from october 5 2004 to february 22 2005 in japan on tv

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web to save his family ichigo accepts rukia s offer of taking her powers and becomes a soul reaper as a result however as rukia is unable to regain her powers ichigo is given the daunting task of hunting down the hollows that plague their town

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web when ichigo stops to help the ghost the girl with the dark hair dressed in the old fashioned clothing shows up to kill the monster everybody thinks there was another explosion that night ichigo goes to his room wondering who the strange girl was he sees a black butterfly and the girl steps into his room

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