

# Idealarc<sup>®</sup> 250

## 250 Amp DC Stick Welding Power Source

The Idealarc<sup>®</sup> 250 is the classic workhorse of the Lincoln Electric stick welding power source line. It produces up to 300 amps of brute AC welding strength or down to 40 amps of smooth DC welding performance.

Add the optional TIG Module to create a versatile AC/DC TIG welder for welding aluminum or other alloy metals.

The Idealarc<sup>®</sup> 250 is well suited for industrial production welding applications, for maintenance and repair shops where welding versatility is needed, and for the shop or farm where ruggedness and durability is required.

### Processes:

Stick, TIG, Gouging



### Output



### Advantage Lincoln

- Outstanding arc stability and built-in stabilizer provide pinpoint-resistant welding with all AC electrodes.
- Versatile welding range with up to 300 amps AC and 250 amps DC.
- Suitable for use with every type of electrode including low hydrogen, stainless steel, hardfacing, aluminum and bronze.
- Easy set-up and operation. Full range continuous current control dial with current indicator for exact heat required for each job.
- Change polarity with a twist of the wrist — AC, DC+ or DC-.
- Stackable case design allows machines to be stacked 3 high to save valuable floor space.
- Fan-cooled for extra thermal protection.
- CSA, MRTL/C certified.
- PC boards for extreme environmental protection.
- Manufactured under a quality system certified to ISO 9001 requirements and ISO 14001 environmental standards.
- Three-year Lincoln Warranty on parts and labor. Two-year extended warranty available in the U.S.

### TECHNICAL SPECIFICATIONS

Product Name	Product Number	Input Power	Rated Output Current/Voltage/Duty Cycle	Input Current @ Rated Output	Output Range	Dimensions W x H x D inches (mm)	Net Weight lbs (kg)
Idealarc <sup>®</sup> 250	X11053-2	230/230-460/1/60	AC: 250A/30V/100% DC: 250A/30V/100%	95/85/43A 75/65/34A	AC: 35-300A Max. DCV: 72V DC: 40-250A Max. DCV: 70V	27 x 19 x 21.5 (686 x 483 x 546)	350 (159)
	X11053-9 with Power Factor Capacitors	230/460/575/1/60	AC: 250A/30V/100% DC: 250A/30V/100%	86/43/34A 65/34/27A			
	X11053-8	230/460/575/1/60	AC: 250A/30V/100% DC: 250A/30V/100%	86/43/34A 65/34/27A			

# **Lincoln Welders Manual**

**Lincoln Electric Company**

**Lincoln Welders Manual:**

Lincoln Welding Manual ,1978    **Lincoln "stable-arc" Welder Instruction Manual** Lincoln Electric Company,1927  
**Lincoln Welding Manual** ,1978    **Mechanical Catalog** ,1930    **The New Lincoln "Shield-Arc", the Welder with Self-indicating Dual Continuous Control** Lincoln Electric Company,1945    Mechanical Catalog ,1935  
**Welding Journal** ,1945 Current welding literature included in each volume    **Bruce's School Shop Annual** ,1929  
Welding Engineer ,1928    The Tool Engineer ,1941    *Palisades Dam and Powerplant, Constructed 1951-1957, Palisades Project, Idaho* United States. Bureau of Reclamation,1960    **Chemical Engineering Catalog** ,1933  
**Construction Methods** ,1930    The United States Catalog Mary Burnham,Carol Hurd,1928    **The Industrial Digest** ,1926    **Machinery** Fred Herbert Colvin,Lester Gray French,1907    **The Oil Weekly** ,1926    *The Excavating Engineer* ,1927    *The Composite Catalog of Oil Field and Pipe Line Equipment* ,1943    **Economics and Cost Analysis for Operations and Project Managers - 3rd Edition** Mahmoud Al-Odeh, Ph.D.,

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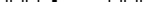
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