

# G-Code Reference List

G Code	Function
G00	Positioning at rapid travel;
G01	Linear interpolation using a feed rate;
G02	Circular interpolation clockwise;
G03	Circular interpolation, counterclockwise;
G04	Dwell
G17	Select X-Y plane;
G18	Select Z-X plane;
G19	Select Z-Y plane;
G20	Imperial units;
G21	Metric units;
G27	Reference return check;
G28	Automatic return through reference point;
G29	Move to a location through reference point;
G31	Skip function;
G32	Thread cutting operation on a Lathe;
G33	Thread cutting operation on a Mill;
G40	Cancel cutter compensation;
G41	Cutter compensation left;
G42	Cutter compensation right;
G43	Tool length compensation;
G44	Tool length compensation;
G50	Set coordinate system (Mill);
G50	Maximum RPM (Lathe);
G52	Local coordinate system setting;
G53	Machine coordinate system setting;
G54	Set Datum;
G55	Set Datum;
G56	Set Datum;
G57	Set Datum;

G Code	Function
G58	Set Datum;
G59	Set Datum;
G70	Finish cycle (Lathe);
G71	Rough turning cycle (Lathe);
G72	Rough facing cycle (Lathe);
G73	Chip break drilling cycle;
G74	Left hand tapping (Mill);
G74	Face grooving cycle;
G75	OD groove pecking cycle (Lathe);
G76	Boring cycle (Mill);
G76	Screw cutting cycle (Lathe);
G80	Cancel cycles;
G81	Drill cycle;
G82	Drill cycle with dwell;
G83	Peck drilling cycle;
G84	Tapping cycle;
G85	Bore in, bore out;
G86	Bore in, rapid out;
G87	Back boring cycle;
G90	Absolute programming;
G91	Incremental programming;
G92	Reposition origin point (Mill);
G92	Screw thread cutting cycle (Lathe);
G94	Per minute feed;
G95	Per revolution feed;
G96	Constant surface speed (Lathe);
G97	Constant surface speed cancel;
G98	Feed per minute (Lathe);
G99	Feed per revolution (Lathe);

# G Code Guide

**Bryan Hurst**

## G Code Guide:

**CNC Programming Handbook** Peter Smid, 2003 Comes with a CD ROM packed with a variety of problem solving projects    **The Journeyman's Guide to Cnc Machines** Bryan Hurst, 2006-06-01 The Guide provides instruction in ISO code programming for Turning included are examples that will give an understanding of the principles to apply to any machine and control also featured are GE Fanuc and Siemens Controls The Guide lists functions and codes under the reference JG and provides space to include data for specific machines and controls Extensive examples show how to programme the options and features Component drawings have metric and imperial dimensions simply substitute the dimensions with those of the system of your choice The Guide is your starting point use the instructions and suggestions to build your own unique evolvable folder from here creating an invaluable personal handbook    *Lightburn user guide For Beginners 2026* Woodard Squires , 2025-11-17 Unlock the full potential of your laser cutter with LightBurn User Guide for Beginners 2026 Whether you're just starting out or looking to refine your skills this comprehensive guide is your key to mastering laser cutting and engraving With easy to follow instructions this book equips you with everything you need to confidently use LightBurn and create professional quality projects What's Inside the Book Step by step instructions for using LightBurn software Understanding laser settings cutting engraving and design tools Tips and tricks for laser safety and maintenance How to tackle common issues and troubleshoot problems Benefits of this Book Master LightBurn Quickly Learn everything from basic setup to advanced features at your own pace Perfect for Beginners Clear easy to understand explanations with real life examples Time Saving Save hours of trial and error with proven techniques for laser cutting and engraving Comprehensive Coverage Covers all aspects of LightBurn including software settings and troubleshooting Efficient Workflow Streamline your design and cutting process with tips to optimize your laser cutter's performance Laser Safety Essential safety tips to protect yourself and your workspace Advanced Features Unlock advanced tools such as custom tools scripting and automation to take your projects to the next level Cost Effective Avoid costly mistakes and material waste by following the expert advice and settings in this guide Problem Solving Find solutions to common problems from calibration to software glitches so you can keep your projects on track Material Mastery Learn how to work with a wide range of materials from wood and acrylic to leather and fabric Get Professional Results With detailed guidance achieve high quality cuts and engravings every time Updated for 2026 This guide is fully updated with the latest features and improvements in LightBurn What Will Mislead You If You Don't Buy This Book Without this guide you may struggle with understanding how to use the software efficiently You might waste valuable materials and time by guessing the right laser settings There is a risk of misusing your laser cutter which can lead to accidents or damage to your machine Many tutorials online can be confusing or incomplete leaving out crucial tips and tricks You may miss out on utilizing advanced features that can significantly enhance your work and save you time How to Use the Book Read from Start to Finish For a comprehensive understanding of

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Alfred Edward Nicholls, 1920    **Training Manual** United States. War Dept, 1923    *An Introductory Guide to EC*

*Competition Law and Practice* Valentine Korah, 1994    *The G-Code Mastery Guide* Max Power, 2025-07-28 The G Code Mastery Guide Your Practical Handbook for 3D Printing and CNC Machining By Max Power Unlock the true power behind digital manufacturing Whether you re a hobbyist engineer or entrepreneur The G Code Mastery Guide is your all in one manual to mastering G Code the language that drives precision efficiency and control in 3D printing and CNC machining Packed with practical examples clear explanations and professional tips this guide bridges the gap between software and hardware empowering you to take full control of your machine s capabilities

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R. BOND (of London.), 1870    [CNC Programming Tutorials: G & M Code Examples](#) Tran A, 2024-09-25 CNC Programming Tutorials G M Code Examples CNC Programming Tutorials G M Code Examples is your comprehensive guide to mastering the language of CNC machines Whether you re a novice stepping into the world of computer numerical control or an experienced machinist seeking to refine your skills this book provides a clear hands on approach to programming with G code and M code Inside you ll discover Step by step tutorials Progress from beginner to advanced levels with clear explanations and illustrative examples Essential G code and M code commands Learn the core building blocks of CNC programming for precise tool movements and machine control Practical applications Explore a wide range of machining

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### **Table of Contents G Code Guide**

1. Understanding the eBook G Code Guide
  - The Rise of Digital Reading G Code Guide
  - Advantages of eBooks Over Traditional Books
2. Identifying G Code Guide
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an G Code Guide
  - User-Friendly Interface
4. Exploring eBook Recommendations from G Code Guide
  - Personalized Recommendations

- G Code Guide User Reviews and Ratings
- G Code Guide and Bestseller Lists

5. Accessing G Code Guide Free and Paid eBooks

- G Code Guide Public Domain eBooks
- G Code Guide eBook Subscription Services
- G Code Guide Budget-Friendly Options

6. Navigating G Code Guide eBook Formats

- ePUB, PDF, MOBI, and More
- G Code Guide Compatibility with Devices
- G Code Guide Enhanced eBook Features

7. Enhancing Your Reading Experience

- Adjustable Fonts and Text Sizes of G Code Guide
- Highlighting and Note-Taking G Code Guide
- Interactive Elements G Code Guide

8. Staying Engaged with G Code Guide

- Joining Online Reading Communities
- Participating in Virtual Book Clubs
- Following Authors and Publishers G Code Guide

9. Balancing eBooks and Physical Books G Code Guide

- Benefits of a Digital Library
- Creating a Diverse Reading Collection G Code Guide

10. Overcoming Reading Challenges

- Dealing with Digital Eye Strain
- Minimizing Distractions
- Managing Screen Time

11. Cultivating a Reading Routine G Code Guide

- Setting Reading Goals G Code Guide
- Carving Out Dedicated Reading Time

12. Sourcing Reliable Information of G Code Guide

- Fact-Checking eBook Content of G Code Guide

- Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
  - Utilizing eBooks for Skill Development
  - Exploring Educational eBooks
- 14. Embracing eBook Trends
  - Integration of Multimedia Elements
  - Interactive and Gamified eBooks

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