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Mastercam Post Processor Programming Guide

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Mastercam Post Processor Programming Guide:

   CNC Programming Handbook Peter Smid,2003 Comes with a CD ROM packed with a variety of problem solving projects   **Mastercam Post Processor User Guide** C N C Software, Incorporated,1997-09-01   The New School Shop, Tech Directions ,1989   Forthcoming Books Rose Arny,1998   tutorial editing mastercam v9,1 post processor , an ebook that containt a sample how to edit mastercam v9 1 post processor for several function   *Workbook - Coding / Executing Processor on Paper* Juergen Pintaske,2020-11-03 1 Introduction to this Book of Examples and Explanations and Programming without HardwareWelcome to Programming Without Hardware There are two books that have been published already in English in addition to all the material that Burkhard Kainka had generated about this project TPS MyCo At the end of the second book I had added a small chapter showing a little example how the processor works using a simple approach making coffee But to execute this and see the code working you still needed a processor system or at least use the simulator This lead to the idea Could this work completely without hardware and do it all on paper So I got started Is such an approach useful to learn easily As it is on paper and not much to translate anybody in the world can give it a go children parents grandparents no electronics required An as a next step you can always download the Simulator to execute the programs on a PC Or even use some of the hardware implementations And as there is not too much text in this book it should work in many languages For schools this might be helpful if just one MyCo TPS Kit exists but all pupils should be able to do the same on paper And at home I thought it is a good execise to work through this paper option As well this would force me to add to the descriptions in the erlier books so people can more easily replicate what happens and do a complete walkthrough helping to understand how coding works At the top of each example there are these 2 lines showing the function blocks and the instructions of the processor and in yellow highlighted which of them are used in the current example shown here for Example 1 0n 1n 2n 3n 4n 5n 6n 7n 8n 9n An Bn Cn Dn En Fn S1 S2 IN AN1 AN2 RA RB RC RD OUT PWM DLY SKP ALU PGE PCThe first line showing which instructions there are The second line shows all of the processsor blocks that we have In each example we will highlight in yellow the function blocks and the instructions used in the related example All of this to make it easier to understand how the processor executes The pages are set up in a way that each example has most of the information required on the same 2 pages This leads to quite a bit of duplication but this is intentional have it all in view while stepping through the examples In school you can actually take this a step fursther use this booklet and perform the examples as a play and involve as many children as the different function blocks used in the example And the child holding a page with the current contents of the relevant function block There are a few functions that are difficult to do on paper but there are solutions Input Switches use Push Pins coins or paper clips to show statusAnalog Input stack coins on top of each other 0 to 15Output LEDs same as Inputs use coins again to show LED on offAnalog Output push pins or a stack of coins againDelay Function processor stops for a certain time speak out 1 to nSoundsing a sound for the specified lengthOr find any

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