

washer. Bump pinion and shaft out of housing. The two taper roller bearing assemblies can now be renewed.

Remove steering housing plate. Remove clamp bolt and nut from sector gears to release the steering gear arms.

On the TE20, the sectors are interchangeable while the steering gear arms are marked right or left on inner end of shaft.

On the TO20 and TO30, the sectors are interchangeable. Steering gear

arms can be identified as being right or left, by viewing the splined end when the arm is pointing downward. If the blind spline is toward the right, the steering gear arm is right-hand. If the blind spline is toward the left, it is a left-hand arm.

Steering gear arm oil seals (11) of treated leather should be installed with the lip facing inward.

The three steering gear arm bushings (7 & 10) are provided presized

for service, and if carefully installed they will require no sizing after installation. The solid bronze inner bushing (7) which has an inside diameter of 1.1275-1.1290 provides a clearance of 0.0015-0.0035 inch. The Clevisite steel backed outer bushings (10) which have an inside diameter of 1.3120-1.3135 provide a clearance of 0.001-0.0035 inch.

Adjust steering gear unit as outlined in paragraphs 4, 4B, and 5.

## ENGINE AND COMPONENTS

### R & R ENGINE WITH CLUTCH

10. To remove the engine and clutch assembly, first drain the cooling system. Remove hood and disconnect battery cable at starter. Disconnect distributor and generator wires at engine. Support transmission and engine separately. Disconnect radiator hoses, carburetor choke rod, carburetor fuel line, governor linkage at instrument panel and governor, and manifold to exhaust pipe clamp bolts. Remove fuel tank. Remove air cleaner to carburetor tube and hoses. Disconnect front end of radius rod and mating drag link from one side of tractor. Remove bolts retaining the axle support to engine and swing front axle assembly away from engine. Remove cap screws retaining the engine to the transmission housing and separate engine from transmission housing.

### CYLINDER HEAD

The cylinder head as used on the TE20, and TO20 engines is not interchangeable with the TO30 head.

11. To remove this unit, it is necessary to first remove the gas tank and governor to carburetor rod. Remove hand control to governor linkage at the front of cylinder head. Drain cooling system and remove upper radiator hose. Disconnect exhaust pipe from manifold and choke control from carburetor. Loosen carburetor to air cleaner tube hose. Remove manifold and carburetor assembly from engine. Remove valve cover, rocker arms and shaft assembly, and cylinder head hold down nuts. Tighten the cylinder head hold down nuts to 70-75 ft. lbs. torque. Adjust rocker arm adjusting screws to provide a .015C or .013H valve clearance for both inlet and exhaust valves.

### VALVES AND VALVE SEATS

12. Tappets should be set cold to .015, or .013 hot when the engine is running. Valve stem caps (5—Fig. F6) are used on both the inlet and exhaust

valve stems of the TE20, TO20, and TO30 engines. In addition, the TO30 engine exhaust valves are provided with positive type valve rotators, Figs. F7 & F8. The inlet valve stems on all models are equipped with neoprene oil guards (15—Fig. F6).

A kit (Ferguson's part No. Z120T-140) comprising four exhaust valves, and four positive type valve rotators is available for servicing and equipping the TE20 and TO20 engines with valve rotators.

The positive type exhaust valve rotators require no maintenance but

should be visually observed when engine is running to make certain that each exhaust valve rotates slightly. Renew the rotator of any exhaust valve which fails to rotate.

Inlet valves seat directly in the head, whereas the exhaust valves are equipped with seat inserts which are also available in the .010 oversize for service. Interference fit of new inserts is 0.003. Reface valves and reseat valve seats in the cylinder head to the values as listed. Also, refer to Fig. F5 for data on engines equipped with rotators.

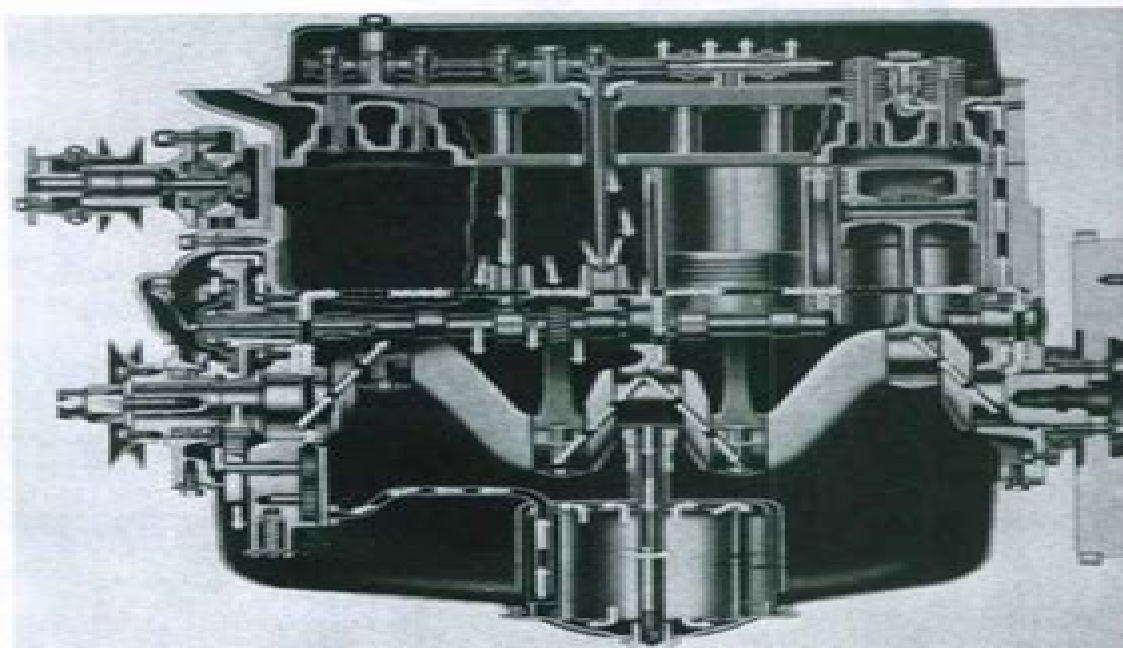


Fig. F4—Models TE20 and TO20 engines.

# Ferguson To20 Tractor Manual

**J. Farnworth**



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