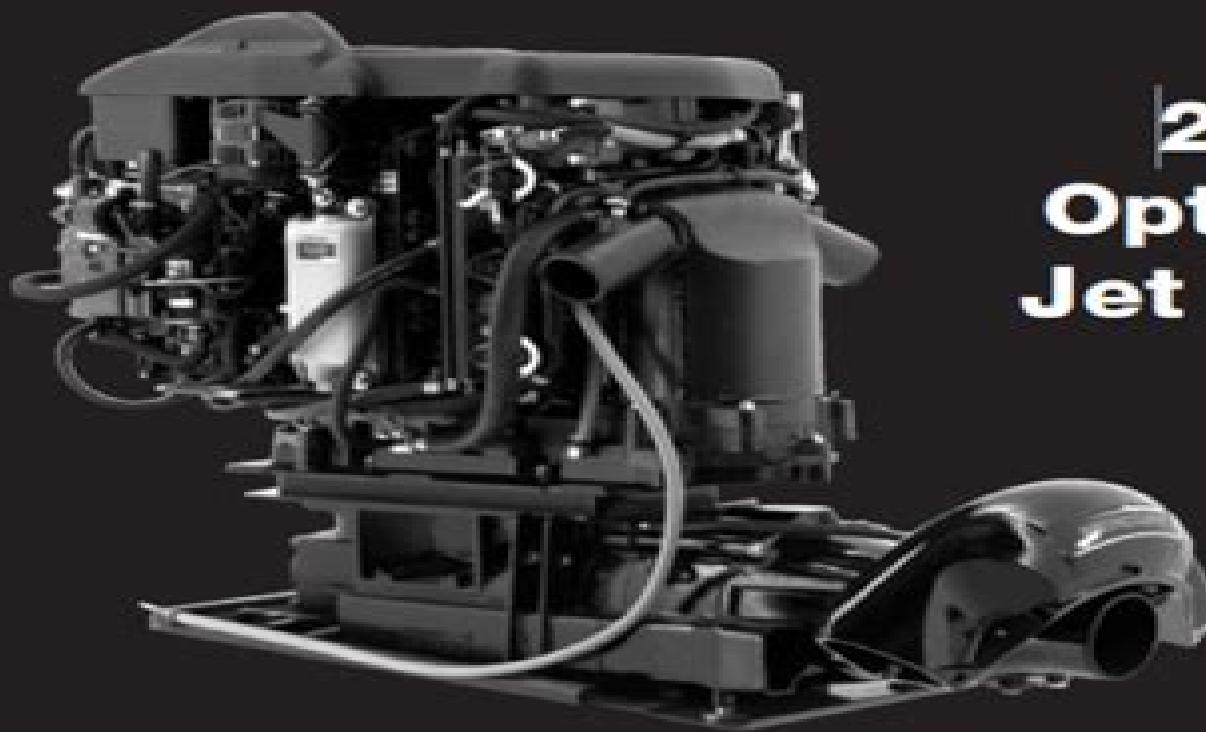


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## *Service Manual*



**200**  
**OptiMax**  
**Jet Drive**

200 OptiMax Jet Drive

Starting Model Year 2001  
Starting Serial Number 0E384500 for Powerhead  
Starting Serial Number 0E379931 for Pump Unit

# Mercury 200 Optimax Jet Drive Outboard Repair Manual

## Improved

**Joan Coles, Clarence W. Coles**

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