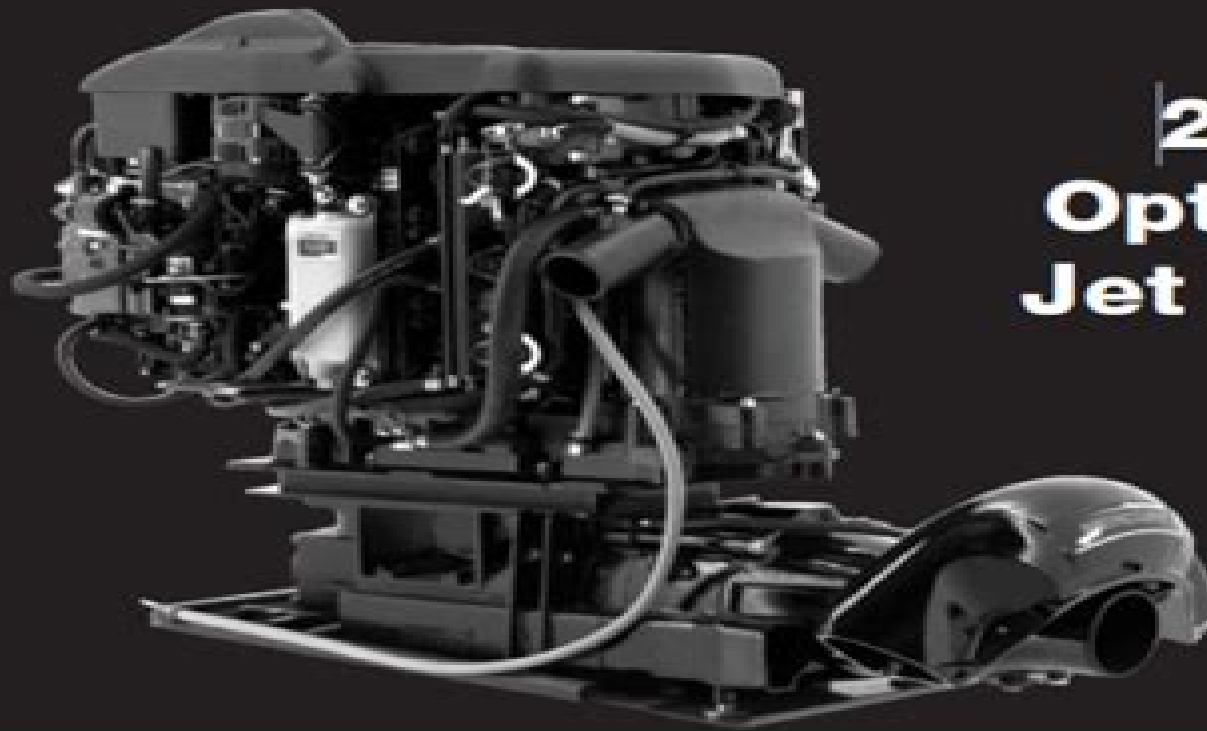


**MERCURY**

**200 OptiMax Jet Drive**

# **MERCURY**

## *Service Manual*



**200  
OptiMax  
Jet Drive**

Starting Model Year 2001  
Starting Serial Number 0E384500 for Powerhead  
Starting Serial Number 0E379931 for Pump Unit

Starting Model Year 2001  
Starting Powerhead S/N 0E384500

# Mercury 200 Optimax Jet Drive Outboard Repair Manual Improved

**Joan Coles, Clarence W. Coles**



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