

## Food Grade

- ABS (POLYLACB PA-7054)
- PA 12 (Cytacel® L 15-140)
- PC (LUMIN® H50N 1248)
- PEEK +30GF (APEXTECH HT 3000L30)
- POMM (POLYCARAB ACPL 0-15)
- PP (CARBON 41011)

## Heat-Resistant

- ABS (Single PA-612 TC)
- ABS (S) ABS LUT099)
- PA 6 (Single PA6-015 H50N140)
- PEEK +30GF (APEXTECH HT 3000L30)
- PEI (LUMIN® THERMOCEM™ Compound 1000A090)

## Medical Grade

- ABS (LUMIN® STAX ACPL™ Compound A002140)
- PA 12 (Cytacel® L 15-140)
- PET (LUMIN® ELUCIN™ w/1000G)
- PC (LUMIN® REALTHANE H50N HPS)
- PEI (LUMIN® THERMOCEM™ Compound 1000A090)
- POMM (POLYCARAB ACPL 0-15)
- POM (LUMIN® LUMICOM™ Compound H004)

## Flame Retardant (UL 94 V-0 & V-2)

- ABS (CYCLOACT™ Resin FR154)
- ABS (POLYLACB PA-7054)
- PA 66 +30GF (Cytem® A30007)
- PC (Material® 6507)
- PC +30GF (Cytem® 9475)
- PC +30GF (LUMIN® FR Resin 5008)
- PC-ABS (Cytem® FR 5008)
- POMM (LUMIN® LUMICOM™)
- Teflon (PTFE-440 HPS)
- TPU (Cantoprene® T4 251 T08132)

## Clear/Transparent

- ABS (Single PA-612 TC)
- PA 66 (Single PA66-025 A00000)
- PC (LUMIN® REALTHANE H50N HPS)
- PC (Material® 6507)
- POMM (POLYCARAB ACPL 0-15)
- PP (CARBON 41011)

## Glass Filled

- PA 6 (Single PA6-015 H50N140)
- PA 66 (Single PA66-025 A00000)
- PC +30GF (LUMIN® FR Resin 5008)
- PC +30GF (Material® 9475)
- PC +30GF (Cytem® FR 5008)
- PEEK +30GF (APEXTECH HT 3000L30)

## Bio-compatible

- ABS (LUMIN® ELUCIN™ Compound 1000A090)
- PC (LUMIN® ELUCIN™ w/1000G)
- PC-ABS (LUMIN® ELUCIN™ Compound 1000A090)
- PEI (LUMIN® THERMOCEM™ Compound 1000A090)
- PET (LUMIN® ELUCIN™ w/1000G)

## Biodegradable

- PLA (Viro® B0400)
- PLA (Viro® B0400)

## UV-Resistant

- ABS (CYCLOACT™ Resin FR154)
- HDPE (DOW™ HDPE AT 1000V-UE)
- HDPE (DowMod™ HDPE HMA 016)
- PA 66 +30GF (Cytem® PA660W H010)
- PC (Material® 6507)
- PP (Single AP-0020)

## RoHS Compliant

- ABS (POLYLACB PA-7054)
- ABS (Single PA-612 TC)
- PA 66 +30GF (Cytem® A30007)
- PA 12 (Cytacel® L 15-140)
- PP (3011C PP H1000)
- TPU (Cantoprene® T4 101-44)

## Injection Molding

## ISO

- ABS (ELUCIN™ ABS-F2H AT)
- ABS (Material® F2H AT)
- ABS (LUMIN® STAX ACPL™ Compound A002140)
- PC (LUMIN® FR Resin 5008)
- POM (LUMIN® LUMICOM™ Compound H004)
- PP (DowMod™ PP H011 040)

# Mould Material Selection Guide

**JE Gale**



## **Mould Material Selection Guide:**

ARBURG Practical Guide to Injection Moulding Vanessa Goodship, 2017-02-27 This book details the factors involved in the injection moulding process from material properties and selection to troubleshooting faults and includes the equipment types currently in use and machine settings for different types of plastics. Material flow is a critical parameter in moulding and there are sections covering rheology and viscosity. High temperature is also discussed as it can lead to poor quality mouldings due to material degradation. The text is supported by 74 tables many of which list key properties and processing parameters and 233 figures there are also many photographs of machinery and mouldings to illustrate key points. Troubleshooting flow charts are also included to indicate what should be changed to resolve common problems. Injection moulding in the Western World is becoming increasingly competitive as the manufacturing base for many plastic materials has moved to the East. Thus Western manufacturers have moved into more technically difficult products and mouldings to provide enhanced added value and maintain market share. Technology is becoming more critical together with innovation and quality control. There is a chapter on advanced processing in injection moulding covering multimaterial and assisted moulding technologies. This guide will help develop good technical skills and appropriate processing techniques for the range of plastics and products in the marketplace. Every injection moulder will find useful information in this text. In addition, this book will be of use to experts looking to fill gaps in their knowledge base as well as those new to the industry. ARBURG has been manufacturing injection moulding machines since 1954 and is one of the major global players. The company prides itself on the support offered to clients which is exemplified in its training courses. This book is based on some of the training material and hence is based on years of experience.

**Injection Molding Handbook** D.V. Rosato, Marlene G. Rosato, 2012-12-06

This third edition has been written to thoroughly update the coverage of injection molding in the World of Plastics. There have been changes including extensive additions to over 50% of the content of the second edition. Many examples are provided of processing different plastics and relating the results to critical factors which range from product design to meeting performance requirements to reducing costs to zero defect targets. Changes have not been made that concern what is basic to injection molding. However, more basic information has been added concerning present and future developments resulting in the book being more useful for a long time to come. Detailed explanations and interpretation of individual subjects more than 1500 are provided using a total of 914 figures and 209 tables. Throughout the book there is extensive information on problems and solutions as well as extensive cross referencing on its many different subjects. This book represents the ENCYCLOPEDIA on IM as is evident from its extensive and detailed text that follows from its lengthy Table of CONTENTS and INDEX with over 5200 entries. The worldwide industry encompasses many hundreds of useful plastic related computer programs. This book lists these programs ranging from operational training to product design to molding to marketing and explains them briefly but no program or series of programs can provide the details obtained and

the extent of information contained in this single sourcebook

**Engineering** Marcel H. Van de Voorde, Claude Restat, 1972

Lee, 2006 Blow moulding is a manufacturing process used to form hollow plastic parts It evolved from the ancient art of glass blowing and it is used to particular advantage with plastic materials Celluloid was used first to blow mould baby rattles and novelties in the 1930s linear low density polyethylene was used in the 1940s for high production bottles and these days polyethylene terephthalate is used to make anything from soda bottles to highly sophisticated multilayered containers and automotive fuel tanks in the last decade When designing a product it is important to consider aspects such as a material s characteristics the processing methods available the assembly and finishing procedures and the life cycle and expected performance of the product This book presents the basics of blow moulding as well as the latest state of the art and science of the industry A key feature is the approach of discussing the basics and then taking the reader through the entire process from design development through to final production

**The Moulder's and Founder's Pocket Guide** Frederick Overman, 1878

*The Moulder's and the Founder's Pocket Guide* Frederick Overman, 1906

*Official Reference Book and Buyers' Guide* , 1988

*The National Builder* , 1914

**ASM Specialty Handbook** Joseph R. Davis, 1995-01-01 If you are involved with machining or metalworking or you specify materials for industrial components this book is an absolute must It gives you detailed and comprehensive information about the selection processing and properties of materials for machining and metalworking applications They include wrought and powder metallurgy tool steels cobalt base alloys cemented carbides cermets ceramics and ultra hard materials You ll find specific guidelines for optimizing machining productivity through the proper selection of cutting tool materials plus expanded coverage on the use of coatings to extend cutting tool and die life There is also valuable information on alternative heat treatments for improving the toughness of tool and die steels All new material on the correlation of heat treatment microstructures and properties of tool steels is supplemented with dozens of photomicrographs Information on special tooling considerations for demanding applications such as isothermal forging die casting of metal matrix composites and molding of corrosive plastics is also included And you ll learn about alternatives to ferrous materials for metalworking applications such as carbides cermets ceramics and nonferrous metals like aluminum nickel and copper base alloys

**Roses for amateurs: a practical guide to the selection and cultivation of roses** Henry Honywood D'Ombra, 1900

CERN. , 1972

**Cassell's household guide** Cassell, ltd, 1881

**Engineered Materials Abstracts** , 1995-04

**Illustrated official journal (patents)** , 1928

*Full Denture Prosthesis* Dayton Dunbar Campbell, 1924

*Ontario Library Review and Book-selection Guide* , 1918

**Archaeological Conservation Using Polymers** C. Wayne Smith, 2003 Conservation techniques used up to now however have provided artifacts only a limited lifespan and in some cases they do not work well with waterlogged materials Within the past few years archaeological chemistry and concerns of longevity testing have become central issues in the development of conservation treatment

strategies     Machinery and Production Engineering ,1925     *International Patent Classification: Guide, survey of classes, and summary of main groups* ,1989     **Cassell's Household Guide: Being a Complete Encyclopaedia of Domestic and Social Economy, Etc** Cassell & Company,1877

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