

2013 Flat Rate Labor Chart



1 UNIT = 6 minutes (1/10 hr.)

R&R = Remove & Replace

WALK BEHIND MOWERS

| SECTION | TIME UNITS | JOB DESCRIPTION |
|------------------------|---------------|---|
| CABLES | 1 | Adjust |
| | 2 | Replace |
| | 4 | Replace (Royal) |
| WHEEL/ DRIVE SYSTEM | 5 | Ground Speed Control Levers |
| | 1 | Replace wheel (add 1 unit for drive wheel) |
| | 5 | Replace friction wheel |
| | 5 | Replace idler pulley |
| | 3 | Replace engine pulley (Royal) |
| | 4 | Replace engine pulley |
| | 4 | Replace axle or drive pulley |
| | 2 | Replace transmission drive pulley |
| | 6 | Replace front axle (Royal) |
| | 8 | Replace rear axle (Royal) |
| ELECTRICAL SYSTEM | 2 | Replace drive belt (Royal) |
| | 3 | Replace drive belt |
| | 8 | R&R transmission |
| | 2 | Replace battery |

RIDING MOWERS

| SECTION | TIME UNITS | JOB DESCRIPTION |
|-------------------------|---------------|-------------------------------------|
| CABLES/ CONTROLS | 4 | Replace clutch cable |
| | 5 | Replace transmission cable |
| | 4 | Replace brake cable |
| | 5 | Replace height adj. lever |
| | 8 | Replace height adj. components |
| | 4 | Replace pedal clutch/brake |
| | 2 | Throttle/choke cable |
| STEERING | 2 | Replace steering wheel |
| | 4 | Replace steering shaft |
| | 4 | Tie rod end |
| | 3 | Replace steering chain |
| | 5 | Replace steering cable |
| | 3 | Replace steering return spring |
| | 6 | R&R steering sector |
| | 6 | R&R front axle |
| TRANSMISSION/ SYSTEM | 1 | R&R grease fittings |
| | 3 | Front axle spindle assembly |
| | 5 | Replace transmission belt |
| | 2 | Replace idler (trans. gear box) |
| | 1 | Replace front wheel |
| | 2 | Replace rear wheel |
| | 20 | R&R transaxle |
| | 2 | Brakes (adj.) |
| | 3 | R&R brakes |
| | 2 | Tire repair |
| ENGINE | 3 | Replace tire |
| | 3 | Drive pulley idler |
| | 4 | Install tube |
| | 15 | R&R engine (850-12 & 970-12) |
| MISCELLANEOUS | 25 | R&R engine (except 850-12 & 970-12) |
| | 2 | Seat |
| | 4 | Hood |
| | 2 | Battery |
| | 3 | Grill |
| | 1 | Foot pads |

| SECTION | UNITS | JOB DESCRIPTION |
|---------------------|-------|--|
| HANDLE | 5 | Replace upper (Royal) |
| | 3 | Replace upper |
| | 2 | Replace lower |
| HEIGHT ADJUST | 8 | Replace handle (Royal) |
| | 3 | Replace each adjuster/axle on drive wheel |
| | 2 | Replace each adjuster/axle on non-drive wheel |
| MOWER DECK | 15 | Replace deck assembly (Royal) |
| | 40 | Replace deck (Royal) |
| | 10 | Replace deck |
| | 1 | Covers |
| | 5 | Replace blade/hub Deck support kit |
| CUTTING DECK | 3 | Spring |
| | 2 | Replace blade |
| | 4 | Replace front bumper |
| | 1 | Replace front fender |
| | 6 | Replace blade spindle/mandrel |
| | 5 | Replace blade brake |
| | 4 | Replace blade belt primary/secondary |
| | 3 | Replace belt pulley |
| | 8 | Replace deck support frame |
| | 5 | Height adjustment |
| | 3 | Replace deck complete |
| | 10 | Replace cutting deck (shell) |
| | 2 | Quadrant (850-12) |
| | 3 | PTO idler pulley |
| | 2 | Replace front deck roller |
| ELECTRIC/ SYSTEM | 1 | Replace rear deck roller |
| | 4 | Replace idler (cutting deck) |
| | 10 | Repair lift assembly |
| | 8 | Electric actuator |
| FUEL SYSTEM | 4 | Replace starter solenoid |
| | 2 | Replace micro switch |
| | 2 | Replace battery |
| | 2 | Replace ignition switch |
| | 10 | Replace main harness |
| | 3 | Replace voltage regulator |
| | 4 | R&R Gauges & Switches |
| | 6 | R&R PTO clutch (electric) |
| | 1 | Wire connector clutch connector wire |
| | 2 | Replace tank (850-12 & 970-12) |
| | 1 | Replace filter/hose |
| | 6 | R&R fuel tank (except 850-12 & 970-12) |
| | 1 | Covers all |

Rear Fender

Dash

Muffler

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**United States. Office of Price
Stabilization**



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