



1. Charge pump drive tangs	7. Converter pilot shaft
2. Starter support tube	8. Charge pump seal
3. Impeller	9. Flex plate
4. Stator	10. Convex washers
5. Turbine	
6. Reverser drive shaft	

4. Torque to mounting studs to 200 ft. lbs., and the two mounting bolts to 170 ft. lbs. Then rotate the converter to insure that it is free to turn, and bolt the flex plate to the flywheel. Torque the cap-screws to 85 ft. lbs.

IMPORTANT: Do not install the flex plate to flywheel cap-screws until after the flywheel housing is bolted to the reverser, and the torque converter has been checked for freedom of movement.

International 500 Dozer Service Manual

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