



- |                            |                          |
|----------------------------|--------------------------|
| 1. Charge pump drive tangs | 7. Converter pilot shaft |
| 2. Stator support tube     | 8. Charge pump seal      |
| 3. Impeller                | 9. Flex plate            |
| 4. Stator                  | 10. Convex washers       |
| 5. Turbine                 |                          |
| 6. Reverser drive shaft    |                          |

4. Torque to mounting studs to 220 ft. lbs. and the two mounting bolts to 170 ft. lbs. Then rotate the converter to insure that it is free to turn, and bolt the flex plate to the flywheel. Torque the cap-screws to 85 ft. lbs.

**IMPORTANT:** Do not install the flex plate to flywheel capscrows until after the flywheel housing is bolted to the reverser, and the torque converter has been checked for freedom of movement.

# International 500 Dozer Service Manual

**ML Yell**



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