

MTec - 122
BASIC MACHINE TOOL OPERATIONS – SUMMARIZED NOTES

Questions:

1. Q: What is turning operation?

In the turning operation, the piece of metal to be machine is rotated and the cutting tool is advanced against it.

2. Q: What is milling operation?

Machining operation in which work is fed past a rotating tool with multiple coating

3. Q: What is planing operation?

Planing is a common manufacturing process that involves pressing and rotating a workpiece against a fixed and stationary cutting tool.

4. Q: What is grinding operation?

Grinding is an abrasive machining process that uses a grinding wheel or grinder as the cutting tool.

5. Q: What is metal forming operation?

is the metalworking process of fashioning metal parts and objects through mechanical deformation; the workpiece is reshaped without objects through mechanical deformation; the workpiece is reshaped without adding or removing material, and its mass remains unchanged.

6. Q: What is a machine tool?

a machine tool is any stationary power-driven machine that is used to shape or form parts made of metal or other materials.

7. Q: What is a drill press?

Also called Drilling Machine, device for producing holes in hard substances

8. Q: What are the types of holes in drilling?

Through hole and Blind hole

9. Q: What are the 2 types of planers?

Double Housing planer and Open side planer

10. Q: What is a through hole?

a through hole is a hole that goes through the entire workpiece

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