

Tap Drill

STI TAP SIZE	ALUMINUM				TAP DRILL SIZE	
	TAP DRILL SIZE	DECIMAL EQUIV. OF TAP DRILL (INCHES)	MINOR DIA. LIMITS (AFTER TAPPING)			
			MIN.	MAX.		
4 - 40	#31	.1200	.116	.121	#31	
5 - 40	#30	.1285	.128	.133	#29	
6 - 32	#25	.1495	.144	.150	#25	
6 - 40	#26	.1470	.144	.149	#25	
8 - 32	#17	.1730	.170	.176	#16	
10- 24	$1\frac{1}{16}$.2031	.199	.205	#5	
10 - 32	#7	.2010	.196	.202	$1\frac{1}{16}$	
12 - 24	#2	.2210	.221	.227	#1	
$\frac{1}{4}$ - 20	$1\frac{1}{16}$.2656	.261	.267	$1\frac{1}{16}$	
$\frac{1}{4}$ - 28	G	.2610	.257	.264	$1\frac{1}{16}$	
$\frac{5}{16}$ - 18	Q	.3320	.328	.334	Q	
$\frac{5}{16}$ - 24	$2\frac{1}{16}$.3281	.323	.330	Q	
$\frac{3}{8}$ - 16	X	.3970	.390	.398	X	
$\frac{3}{8}$ - 24	$2\frac{1}{16}$.3906	.385	.392	$2\frac{1}{16}$	
$\frac{7}{16}$ - 14	$2\frac{1}{16}$.4531	.453	.463	$1\frac{1}{32}$	
$\frac{7}{16}$ - 20	$2\frac{1}{16}$.4531	.450	.458	$2\frac{1}{16}$	
$\frac{1}{2}$ - 13	$2\frac{1}{16}$.5156	.515	.525	$1\frac{1}{32}$	
$\frac{1}{2}$ - 20	$2\frac{1}{16}$.5156	.513	.522	$2\frac{1}{16}$	

Helicoil Tap Guide

Tom Monroe

Helicoil Tap Guide:

Donny'S Unauthorized Technical Guide to Harley-Davidson, 1936 to Present Donny Petersen,2016-10-29 Donny Petersen feels honored to share the wealth of his motorcycle knowledge and technical expertise He offers the real deal in understanding the Harley Davidson He gives workable solutions for whatever ails the 1957 to 1985 H D Ironhead Sportster Graphics pictures and charts guide the reader on a sure footed journey to a thorough understanding Donny intersperses the technical explanations with entertaining true stories of the hard core lifestyle of these years including The Wild One Easyriders the Birth of Hog Willie G Steppenwolf Evil Knevil the reviled AMF 1%ers and who could forget Elvis Presley Petersens insight makes technical issues understandable even for the novice This is the eighth volume of twelve of Donnys technical series Petersen is the dean of motorcycle technology Donny examines the theory design and mechanical aspects of the Ironhead Sportster Donny has ridden hundreds of Harleys across four continents doing all of his own roadside repairs He has acquired his practical knowledge the hard way Donny Petersen has the privilege of sharing his technical secrets with easy understanding He will walk you through detailed mechanical procedures concerning the power train electrical fuel delivery ignition and the gear head favorite subject of oil and lubrication *Field and Depot Maintenance Manual* ,1988

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systems final engine assembly dyno tested performance combinations and more Contractors and Engineers Monthly
,1952 *Chilton's Truck and Van Repair Manual* ,1971 Farm Implement News ,1953 **The Complete Guide to**
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