

Tap Drill

STI TAP SIZE	ALUMINUM				TAP DRILL SIZE
	TAP DRILL SIZE	DECIMAL EQUIV. OF TAP DRILL (INCHES)	MINOR DIA. LIMITS (AFTER TAPPING)		
			MIN.	MAX.	
4 - 40	#31	.1200	.116	.121	#31
5 - 40	#30	.1285	.128	.133	#29
6 - 32	#25	.1495	.144	.150	#25
6 - 40	#26	.1470	.144	.149	#25
8 - 32	#17	.1730	.170	.176	#16
10- 24	$\frac{13}{64}$.2031	.199	.205	#5
10 - 32	#7	.2010	.196	.202	$\frac{13}{64}$
12 - 24	#2	.2210	.221	.227	#1
$\frac{1}{4}$ - 20	$\frac{17}{64}$.2656	.261	.267	$\frac{17}{64}$
$\frac{1}{4}$ - 28	G	.2610	.257	.264	$\frac{17}{64}$
$\frac{5}{16}$ - 18	Q	.3320	.328	.334	Q
$\frac{5}{16}$ - 24	$\frac{21}{64}$.3281	.323	.330	Q
$\frac{3}{8}$ - 16	X	.3970	.390	.398	X
$\frac{3}{8}$ - 24	$\frac{25}{64}$.3906	.385	.392	$\frac{25}{64}$
$\frac{7}{16}$ - 14	$\frac{29}{64}$.4531	.453	.463	$\frac{15}{32}$
$\frac{7}{16}$ - 20	$\frac{29}{64}$.4531	.450	.458	$\frac{29}{64}$
$\frac{1}{2}$ - 13	$\frac{33}{64}$.5156	.515	.525	$\frac{17}{32}$
$\frac{1}{2}$ - 20	$\frac{33}{64}$.5156	.513	.522	$\frac{33}{64}$

Helicoil Tap Guide

Tom Monroe



Helicoil Tap Guide:

Donny'S Unauthorized Technical Guide to Harley-Davidson, 1936 to Present Donny Petersen, 2016-10-29 Donny Petersen feels honored to share the wealth of his motorcycle knowledge and technical expertise He offers the real deal in understanding the Harley Davidson He gives workable solutions for whatever ails the 1957 to 1985 H D Ironhead Sportster Graphics pictures and charts guide the reader on a sure footed journey to a thorough understanding Donny intersperses the technical explanations with entertaining true stories of the hard core lifestyle of these years including The Wild One Easyriders the Birth of Hog Willie G Steppenwolf Evil Knevil the reviled AMF 1%ers and who could forget Elvis Presley Petersens insight makes technical issues understandable even for the novice This is the eighth volume of twelve of Donnys technical series Petersen is the dean of motorcycle technology Donny examines the theory design and mechanical aspects of the Ironhead Sportster Donny has ridden hundreds of Harleys across four continents doing all of his own roadside repairs He has acquired his practical knowledge the hard way Donny Petersen has the privilege of sharing his technical secrets with easy understanding He will walk you through detailed mechanical procedures concerning the power train electrical fuel delivery ignition and the gear head favorite subject of oil and lubrication *Field and Depot Maintenance Manual* ,1988

How to Rebuild Small-Block Ford Engines Tom Monroe, 1987-01-01 If you have a small block Ford then you need this book This detailed guide covers the step by step rebuilding process of the popular small block Ford engine Parts inspection diagnosis reconditioning and assembly are outlined in simple text Hundreds of photos charts and diagrams visually walk you through the entire rebuild You ll be able to completely disassemble your engine recondition the block and cylinder heads then reassemble and install the engine in your vehicle There s even a section on how to perform tune ups to maximize performance and economy Sections on parts interchanging will help you identify all parts and determine which ones can and can t be swapped This is truly a hands on book Don t put off your project any longer Start rebuilding your small block Ford today **The Essential Guide to Motorcycle Maintenance** Mark Zimmerman, 2016-12-15 Popular motorcycle journalist and author Mark Zimmerman brings a comfortable conversational tone to his easy to understand explanations of how motorcycles work and how to maintain them and fix them when they don t This practical tutorial covers all brands and styles of bikes making it a perfect companion to the owner s service manual whether you need to use the step by step instructions for basic maintenance techniques to wrench on your bike yourself or just want to learn enough to become an informed customer at your local motorcycle service department This book includes more than 500 color photos and a thorough index to make it an especially user friendly reference for home motorcycle mechanics of all skill levels *Operator's, Organizational, Direct Support and General Support Maintenance Manual (including Repair Parts and Special Tools Lists)* ,1985 *How to Build Small-Block Ford Racing Engines HP1536* Tom Monroe, 2010-06-01 This guide for building a race winning Ford engine includes chapters on parts and engines cylinder block cylinder heads bottom end modifications exhaust systems cooling

systems final engine assembly dyno tested performance combinations and more Contractors and Engineers Monthly
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