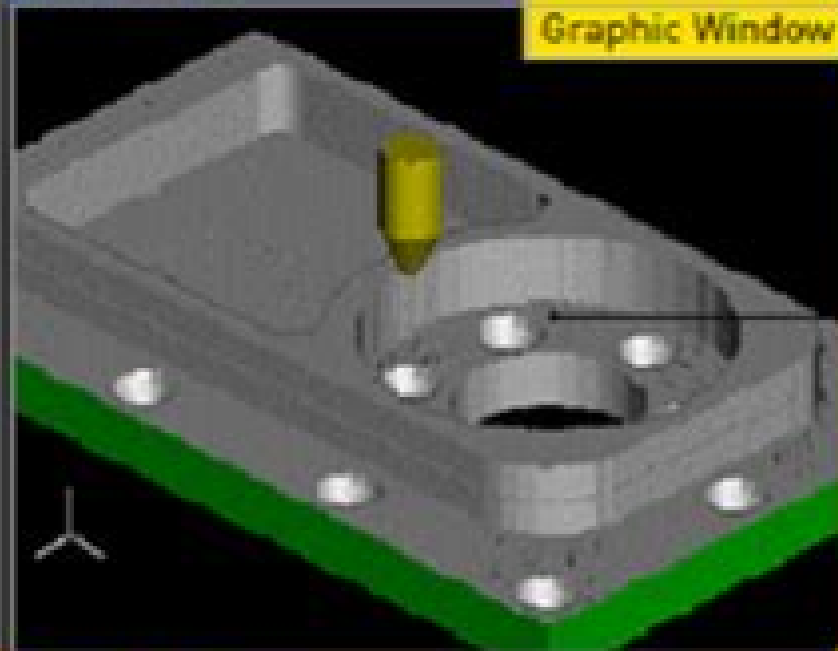


Machine Status Window



Graphic Window



Program Window

```

1  O0000 L/CHC.MK/02.0/3
2  G1700 G100, L100, M0
3  G1710 G1, F00, S00, C0, M0,0 T0, F0, L000,000
4  T00
5  G1040 G10, L0, F1000, S000, C000, M0, F0, C0, Z0,
6
7  G1200 T1, M0, M0, M0
8  G1202 M07, S1000, M0000, F00, F00, M0, F00, M0,
   L0, M0, T0
9  M0, L0, M0, T1, M0
10 G1203 M05, M0000, M0000, F00, F00, F00, F00, M0000
   S100, M0000, F00, L1, M0, T1, S10, M0
11 G1200
12
13 G1200 T1, M0, M0, M0
14 G1202 M07, S1000, M0000, F00, F00, M0, F00, M0,
   L0, M0, T0
15 G1203 M05, M0000, M0000, M0000, F00, F00, M0000,
   S100, M0000, F00, L1, M0, T1, S10, M0
16
17 G1200
18 M00

```

00-PROGRAM NUMBER



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R Pring



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