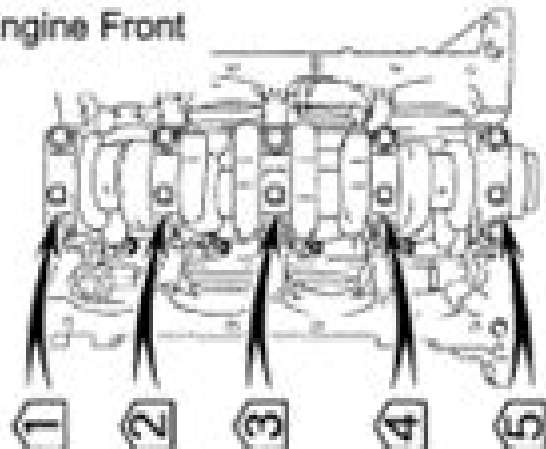
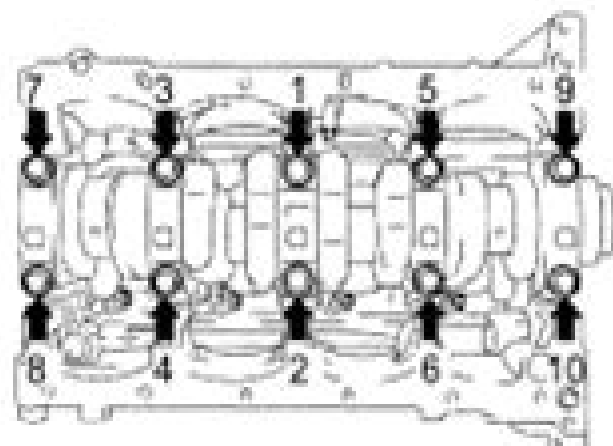


← Engine Front



Install the 5 crankshaft bearing caps in their proper locations.



Step 1

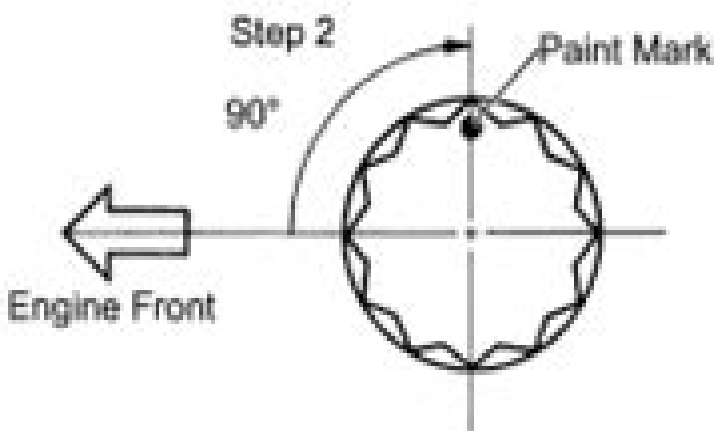
- (1) Install and uniformly tighten the 10 main bearing cap bolts in the sequence shown in the illustration.

Torque: 39 N m (398 kgf cm, 29 ft. lbf)

Step 2

- (1) Mark the front of the bearing cap bolts with paint.
- (2) Retighten the bearing cap bolts by 90° in the order above.
- (3) Check that the painted mark is now at a 90° angle to the front.

Check that the crankshaft turns smoothly.
Check the crankshaft thrust clearance.



Engine Torque Manual

Clifford Cleophas Duell



Engine Torque Manual:

Operator's Manual ,1989 **Manuals Combined: U.S. Army TECHNICAL MANUAL OPERATOR'S MANUAL FOR UH-60A HELICOPTER UH-60Q HELICOPTER UH-60L HELICOPTER EH-60A HELICOPTER** , BOTH MANUALS

Approved for public release distribution unlimited DESCRIPTION This manual contains the complete operating instructions and procedures for UH 60A UH 60Q UH 60L and EH 60A helicopters The primary mission of this helicopter is that of tactical transport of troops medical evacuation cargo and reconnaissance within the capabilities of the helicopter The observance of limitations performance and weight and balance data provided is mandatory The observance of procedures is mandatory except when modification is required because of multiple emergencies adverse weather terrain etc Your flying experience is recognized and therefore basic flight principles are not included IT IS REQUIRED THAT THIS MANUAL BE CARRIED IN THE HELICOPTER AT ALL TIMES **Motor's Truck & Tractor Repair Manual** ,1956 **Aviation Unit and**

Intermediate Unit Maintenance Manual ,1990 **Aviation Unit and Intermediate Maintenance Manual** ,1991

How To Rebuild and Modify Your Manual Transmission Robert Bowen, This resource explains how to rebuild and modify transmissions from both rear and front wheel drive cars It explains the principles behind the workings of all manual transmissions and helps readers understand what they need to do and know to rebuild their own transmissions Includes how to determine what parts to replace how and why to replace certain seals spacers springs forks and other parts and where to find and how to measure the specifications for each particular transmission **The Motor Vehicle Manual** Clifford

Cleophas Duell,1935 Motor Truck Manual Editorial Staff of the American Automobile Digest,1921 Motor's Auto Repair Manual Motor (New York, N.Y.),1971 Chilton's Chrysler Dodge/Plymouth Repair Manual 1988-1992 Chilton Book Company,1992 These manuals provide comprehensive repair and maintenance information on all makes and model years as indicated for each manufacturer For consumers who stick to one make of car this series will provide multi vehicle information For retailers with limited shelf space this series provides model specific coverage in only five volumes

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