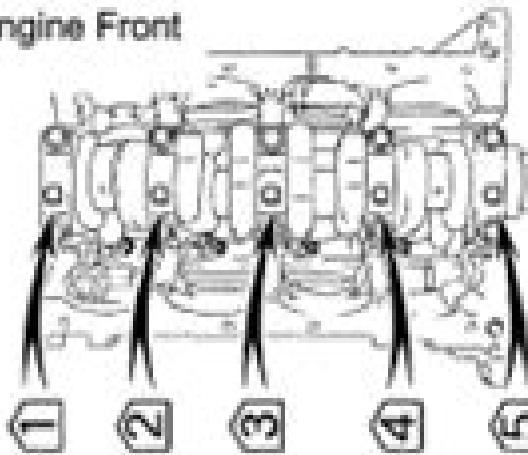
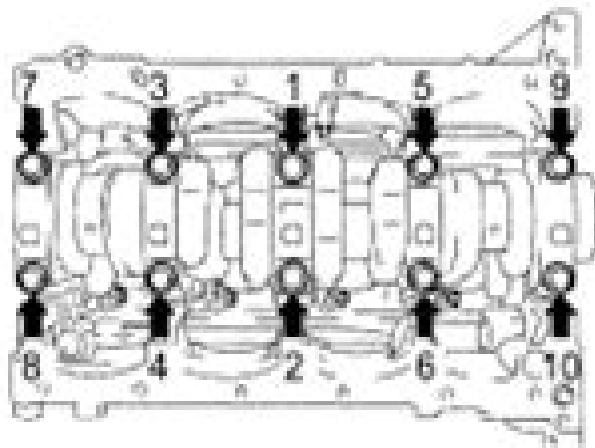


◀ Engine Front



Install the 5 crankshaft bearing caps in their proper locations.



Step 1

- (1) Install and uniformly tighten the 10 main bearing cap bolts in the sequence shown in the illustration.

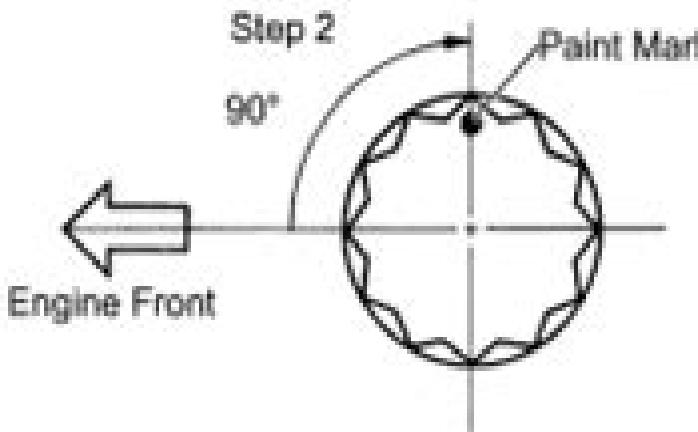
Torque: 39 N·m (398 kgf·cm, 29 ft·lbf)

Step 2

- (1) Mark the front of the bearing cap bolts with paint.
- (2) Retighten the bearing cap bolts by 90° in the order above.
- (3) Check that the painted mark is now at a 90° angle to the front.

Check that the crankshaft turns smoothly.

Check the crankshaft thrust clearance.



Engine Torque Manual

Clifford Cleophas Duell

Engine Torque Manual:

Operator's Manual ,1989 Manuals Combined: U.S. Army TECHNICAL MANUAL OPERATOR'S MANUAL FOR UH-60A HELICOPTER UH-60Q HELICOPTER UH-60L HELICOPTER EH-60A HELICOPTER , BOTH MANUALS

Approved for public release distribution unlimited DESCRIPTION This manual contains the complete operating instructions and procedures for UH 60A UH 60Q UH 60L and EH 60A helicopters The primary mission of this helicopter is that of tactical transport of troops medical evacuation cargo and reconnaissance within the capabilities of the helicopter The observance of limitations performance and weight and balance data provided is mandatory The observance of procedures is mandatory except when modification is required because of multiple emergencies adverse weather terrain etc Your flying experience is recognized and therefore basic flight principles are not included IT IS REQUIRED THAT THIS MANUAL BE CARRIED IN THE HELICOPTER AT ALL TIMES **Motor's Truck & Tractor Repair Manual ,1956 Aviation Unit and Intermediate Unit Maintenance Manual ,1990 Aviation Unit and Intermediate Maintenance Manual ,1991**

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