

PREPARE

PART NUMBER	TOOL NAME
HD-45968	FAT JACK

- Remove main fuse. See POWER DISCONNECT (Page 7-7).
- Lower Front Engine Mount:
 - Support engine using the following jack or equivalent.
Special Tool: FAT JACK (HD-45968)
 - Detach right foot control bracket. See RIGHT FOOT CONTROLS (Page 3-133).
 - Detach rear brake master cylinder bracket. See REAR BRAKE MASTER CYLINDER (Page 3-42).

REMOVE AND INSTALL: LOWER FRONT ENGINE MOUNT

FASTENER	TORQUE VALUE	
Engine mount bolt, front, lower	50–55 ft-lbs	67.8–74.5 N·m
Engine mount pinch bolt, front, lower	8–9 ft-lbs	10.2–12.2 N·m

Remove

- See Figure 4-14. Loosen pinch bolt (3).
- Remove and discard locknut (4).
- Remove mounting bolt (1).
- Remove spacer (2).

Install

- See Figure 4-14. Install mounting bolt (1) through spacer (2).
- Install new locknut (4). Tighten.
Torque: 50–55 ft-lbs (67.8–74.5 N·m) *Engine mount bolt, front, lower*
- See Figure 4-15. Verify spacer is installed properly.
- See Figure 4-14. Tighten pinch bolt (3).
Torque: 8–9 ft-lbs (10.2–12.2 N·m) *Engine mount pinch bolt, front, lower*

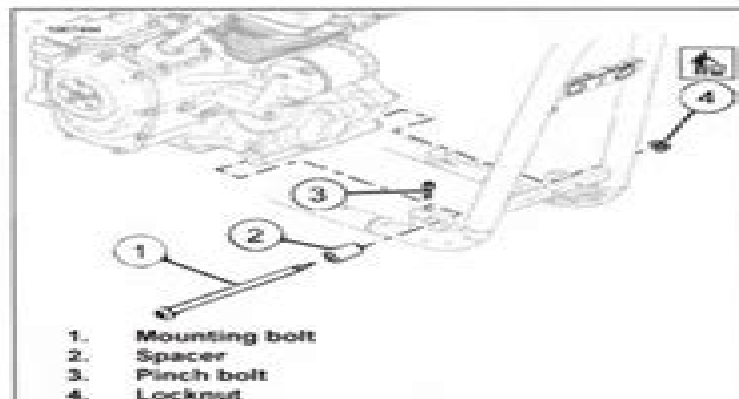


Figure 4-14. Lower Front engine Mount

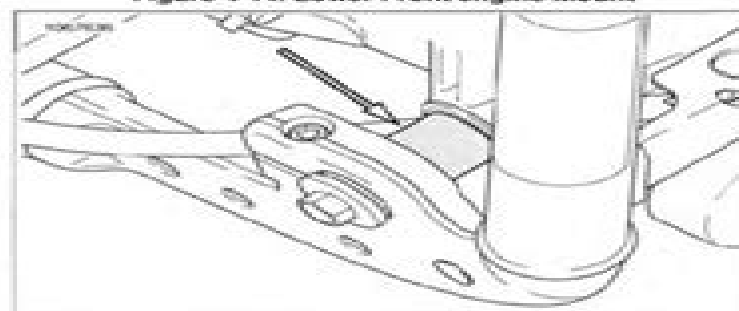


Figure 4-15. Spacer Installed Properly

REMOVE AND INSTALL: UPPER FRONT ENGINE MOUNT

FASTENER	TORQUE VALUE	
Engine mount screw, front, upper engine bracket	45–50 ft-lbs	61–67.8 N·m
Engine mount screw, front, upper frame bracket	45–50 ft-lbs	61–67.8 N·m
Engine mount screw, front, upper frame bracket-to-engine bracket	45–50 ft-lbs	61–67.8 N·m

Remove

- See Figure 4-16. Remove frame-to-engine bracket screws (4).
- Remove frame bracket (2).
 - Remove frame bracket screws (3).
 - Remove frame bracket (2).

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