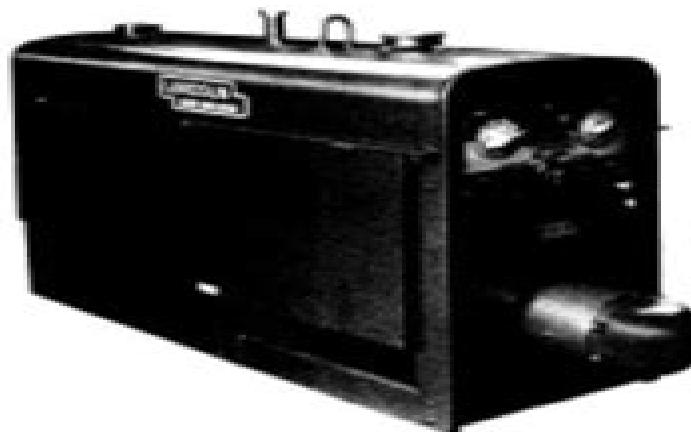


# OPERATING MANUAL

**Shield-Arc®  
SA-200-F163  
DC Arc Welding Power Source with  
CONTINENTAL F163 ENGINE**



Type: K-44940-SJB  
Model: SLA-2000-F14.3  
(Code 80223 up)  
Type: K-44940-SJM  
(Codes T276 up 80217)  
(For Coupling Section T276  
up 144-2000-A1)

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**Ford Motor Company**

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